



### F710



### Threaded Probe 40 mil

Centers (mm/mil)	1.02 / 40
Current	3.0 A
R typ	50 mOhm
Temperature	-45°C+200°C

### **Mechanical Specifications**

Preload (cN±20%)	35
Nominal force (cN±20%)	80
Nominal travel (mm)	4,0
Maximum travel (mm)	5,0
Thread [M]	0.7 x 0,175
Wrench size (mm)	0.75

### **Materials and Plating**

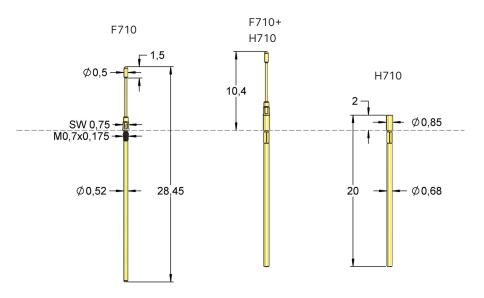
Plunger	BeCu, gold plated
Barrel	Brass, gold plated
Spring	Stainless steel, gold plated
Receptacle	Brass, gold plated

### Accessories

Insertion tool receptacle	FEWZ- 040E0
Screw-in tool probe	FWZ710
max. Tip-Ø 0,9 mm	(T)

### Drill hole recommendation (mm)

H710 0.71 - 0.73



## M 1:1

### **Smallest threaded probe!**

The F710 is well suited for contacting very small plugs with a pitch of up to 40 mil.

Order code	Description	Tip Style	Material	Ø in mm	Plating	Spring Force	Tool
1120456	F71012B050G080	12	В	0,50	G	80	FWZ710 (T)



### F720

NEW

Threaded Probe 50 mil with continous plunger

Centers (mm/mil)	1.27 / 50
Current	3.0 A
R typ	<50 mOhm
Temperature	-45°C+100°C

### **Mechanical Specifications**

Preload (cN±20%)	50
Nominal force (cN±20%)	110
Nominal travel (mm)	4.0
Maximum travel (mm)	4.8
Thread [M]	0.9 x 0.175
Wrench size (mm)	1.0

### **Materials and Plating**

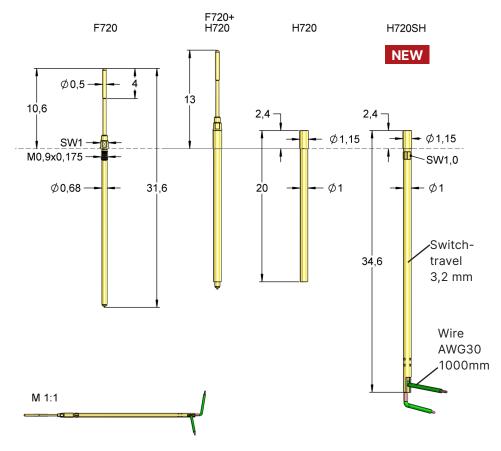
Plunger	Brass, gold plated		
Barrel	Bronze, gold plated		
Spring	Spring steel, gold plated		
Receptacle	Bronze, gold plated		

### Accessories

Insertion tool receptacle	FEWZ- 040E0
Screw-in tool probe	FWZ730;
max. Tip-Ø 0,9 mm	FWZ730T
Screw-in tool probe	FWZ730S1;
max. Tip-Ø 1,5 mm	FWZ730T1

### Drill hole recommendation (mm)

H720	0.96 - 0.99
H720SH	1.03 - 1.05



The F720 is well suited for contacting small connectors with centers down to 50mil. The switching function can be realized with the receptacle H720SH. Another possibility to realize a switching function is through another contact probe in the

Order code	Description	Tip Style	Material	Ø in mm	Plating	Spring force	Tools
1032156	F72011M050G110	11	М	0,50	G	110	FWZ730(T)

second level.



### F898

NEW

Pneumatic Micro-Switch Probe Off-On-Off

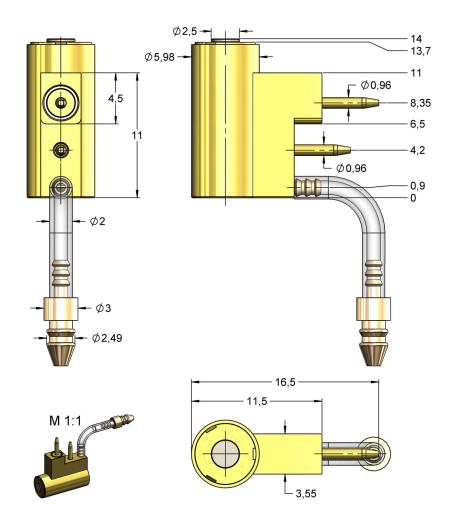
Centers (mm/mil)	6.50 / 256
Current	3.0 A
Current (Switch)	1.0 A
R typ	500 mOhm
Temperature	-45°C+100°C

### **Mechanical Specifications**

Operating pressure	5-7 bar (Change of 130cN/bar)
Operating medium	Compressed air (dried, filtered)
Allowed leakage rate	5 cm³/min.
Contact force at 6bar and nominal travel	450cN ±20%
Switch point 1 (mm)	3.5 ±0,3
Nominal travel (mm)	3.7
Switch point 2 (mm)	4.5 ±0,3
Max. travel (mm)	4.8

### **Materials and Plating**

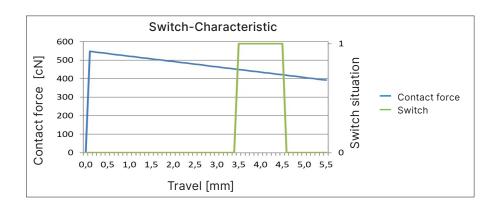
Plunger tip	Syntetic, unplated
Barrel	Brass, gold plated
Spring	Spring steel, silver plated



### **Application and Mounting**

Special solution for a pneumatic presence test at limited space. An integrated switch function allows to detect the exact position of the test item.

For an adjustable position of the F898 in axial direction a lateral setscrew (M2, max. torque 8 cNm) can be used. For a fix and secure position the F898 can be mounted by an axial setscrew (M8).



Order code	Description	Tip Style	Material	Ø in mm	Plating	Total Length (inactive)	Projection Height (inactive)
1126866	F89817K250U450	17	K	2,50	U	14,00	0,30



### F88990S0001U120S06 (NO) NEW

### Switch Probe for lateral Contacting



Centers (mm/mil)	7.00 / 275
Current	5.0 A
Current (Switch)	1.0 A
R typ	25 mOhm
Temperature	-45°C+100°C

### **Mechanical Specifications**

Preload (cN±20%)	100	
Nominal force (cN±20%)	120	
Nominal travel (mm)	1.0	
Maximum travel (mm)	1.3	
Switch travel (mm)	0.6	

### **Materials and Plating**

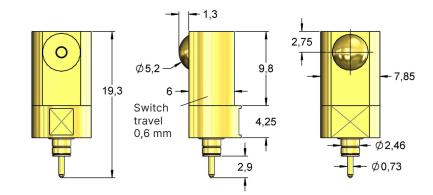
Plunger- element	BeCu, gold plated
Barrel	Brass, gold plated
Spring	Stainless steel, unplated

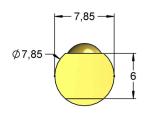
#### Accessories

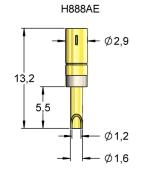
H888AE Connection element

### Drill hole recommendation (mm)

F88890S0003U100Sxx 7.85 - 7.88

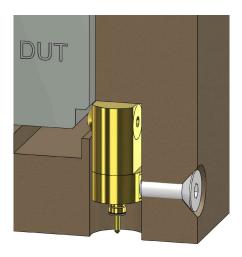












In contrast to the F888 (axial contacting), the new development of the F889 has a round contact element on the side. This design allows a space-saving assembly of test modules and easy interrogation of connector profiles. The mounting of the F889 can be fixed by a screw (M2/M3) after the final position and alignment is done.

Order code	Description	Tip Style	Material	Ø in mm	Plating	Total Length	Version
1128146	F88990S0001U120S06	90	В	5,2	G	19,3	S06



### **HV01**

NEU

High voltage probe up to 5kV (DC) for Ø8mm round pins



Centers (mm/mil)	17,0 / 670
Voltage	up to 5 kV (DC)
Temperature	-45°C+80°C

600cN +30%

400cN +30%

# Force Version Nominal

Mechanical specification

Insertion force

Pulling force

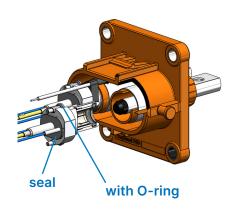
Max.
21,1
M2
ad SW12
1,7 ±0,2
± 1°
± 0,5

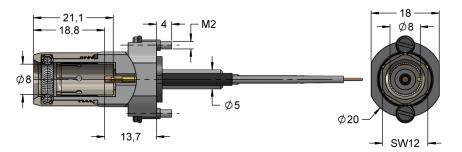
#### **Materials and Plating**

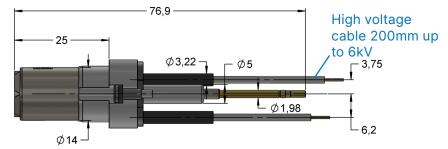
Contact head	Brass, nickel plated
Calyx spring	BeCu, nickel plated
Garter spring	BeCu, silver plated
Flange	Syntetic, unplated

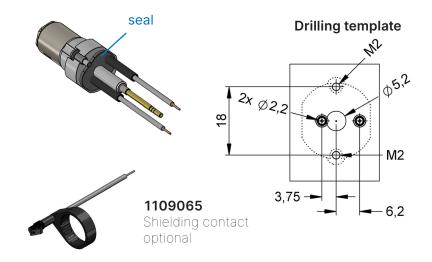
### Included in delivery

High voltage probe
O-ring (Seal)
Mounting screw M2 (2 pcs)









#### **Application**

FEINMETALL high-voltage contacts were developed for contacting e-mobility plugs and sockets in the automotive sector.

The connectors are used for contacting pin, socket & shield contacts under high voltage up to 5000V DC. The measured specifications refer to the new condition of probes under laboratory conditions with high voltage ramp 0.2s over 10s.

### Technical design and application

- contacting of sockets-/ plug contacts
- parallel contact for Kelvin measurement
- parallel monitoring of the isolated finger protection function under high-voltage conditions
- airtight versions available

### Important safety note:

If the product is operated with voltages greater than 60V, the country-specific standards, norms and applicable laws and regalations for the protection of people and machine must be observed. This responsibility is taken over by the operator and manufacturer of equipment using these contact probes.

Order Code	Description	Tip Style	Number	Material	Ø in mm	Plating	Version
1108990	HV01G52B080N205-M		52	В	14,00	N	G



### **HV02**

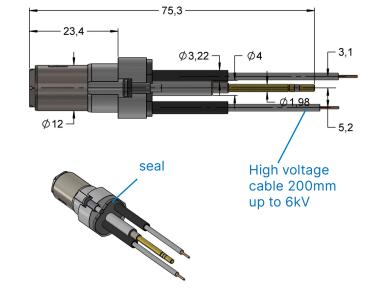


High voltage probe up to 5kV (DC) for Ø6mm round pins



Centers (mm/mil)	17,0 / 670
Voltage	up to 5 kV (DC)
Temperature	-45°C+80°C

### 17.2 Ø6 Ø4 Ø18 13,7 SW10



#### **Force**

Version	Nominal			
Insertion force	500cN +30%			
Pulling force	300cN +30%			

### Mechanical specification

Insertion depth Nom.	Max.		
Standard [mm] 19,0	19,6		
Thread (M)	M2		
Wrench Size Contact head	SW10		
Switch travel [mm]	1,5 ±0,2		
Wobble range	± 1°		
Centering range [mm]	± 0,5		

#### **Materials and Plating**

Contact head	Brass, nickel plated
Calyx spring	BeCu, nickel plated
Garter spring	BeCu, gold plated
Flange	Syntetic, unplated

### Included in delivery

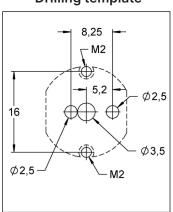
High voltage probe	
O-ring (Seal)	
Mounting screw M2 (2 pcs)	

### **Application**

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The connectors are used for contacting pin, socket & shield contacts under high voltage up to 5000V DC. The measured specifications refer to the new condition of probes under laboratory conditions with high voltage ramp 0.2s over 10s.

### **Drilling template**



### Technical design and application

- contacting of sockets-/ plug contacts
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- parallel monitoring of the isolated finger protection function under high-voltage conditions
- airthight versions available

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Order Code	Description	Tip Style	Number	Material	Ø in mm	Plating	Version
1119426	HV02G52B060N190-M		52	В	12,00	N	G





### CONTACT

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