





Laser Marking



2D Matrix Code



TS1 - HMI

SP-Marker II

Laser Marking System

The SP-Marker II is an in-line Laser Marking machine specifically designed to laser mark PCBs with high positional accuracy and repeatability.

The SP-Marker II is designed for the super fast laser marking of 1D barcodes, 2D Matrix Codes and human readable characters as well as images.

The optional flipunit makes marking on both sides possible within shortest cycletime.

Each marking can be scanned and verified before being releasing the PCB to the next process.

Key features

- High speed in-line laser marking
- Fixed laser, fixed transport
- Wide marking field processing
- Smallest spot diameter
- User friendly HMI
- CO2 Laser
- PCB or carrier transport
- Fast PCB exchange time

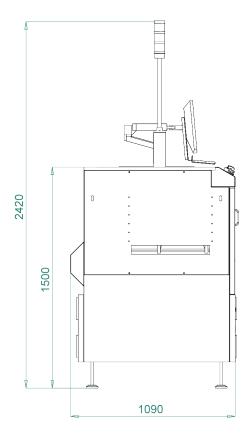
Options

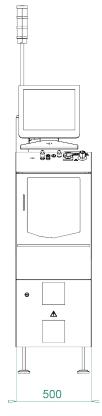
- Other field of marking on request
- Automatic width adjustment
- Fume extraction system
- Mix production
- Verify@Mark (code scanner)
- Positioning accuracy ± 0,1 mm
- Network interface with customer database
- Integrated electrical flip unit (max 390 mm PCB length)

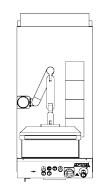


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PCB Specification	
PCB Width:	50 - 460 mm
PCB Length:	50 - 435 mm
PCB Ratio:	0,8 (length \geq 0,8 x width)
PCB Thickness:	0.8 - 4.0 mm
Component height (top side):	max. 25 mm
Component height (bottom side):	max. 25 mm
PCB Edge support:	2,0 - 4,5 mm adjustable
PCB Weight:	1 kg
Process Specification	
Laser:	Standard 30W CO ₂ laser
Field of view:	380 x 380 mm
Field of marking:	380 x 380 mm
Position accuracy:	± 0,5 mm
Technical Specification	
PCB Exchange time	3 sec (+ 1,5 sec for flipping)
PCB Transport speed:	300 - 700 mm/sec
Transport height:	930 - 1.000 mm
Transport direction:	$L \Rightarrow R, R \Rightarrow L$ (to be specified at time of order)
Controller:	Omron
Energy requirements:	230V AC, 50 Hz or 208V AC, 60 Hz, max. 750 VA
Compressed air:	6 - 20% bar, according to DIN ISO 8573 3.4.5
Color:	RAL 7035 ESD Safe
Dimensions (L x D x H):	500 x 1.090 x 1.500 mm
Weight:	300 kg
Interface:	TS1
Standards:	CE, SMEMA, Laser Class 1

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